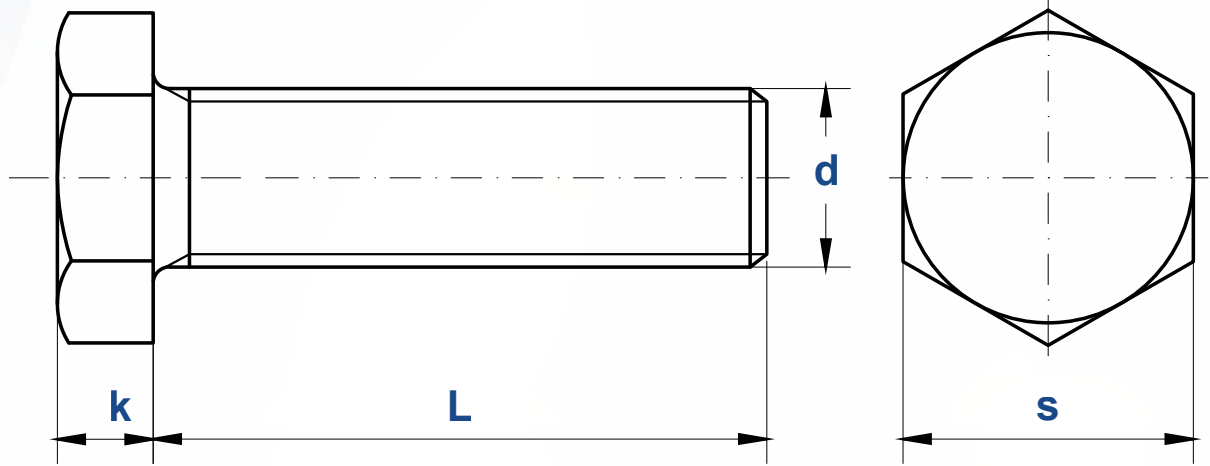




Screw Thread d		M3	M4	M5	M6	M8	M10
P	Pitch	0.5	0.7	0.8	1	1.25	1.5
s	max=nominal size	5.5	7	8	10	13	16
k	Nominal Size	2	2.8	3.5	4	5.3	6.4