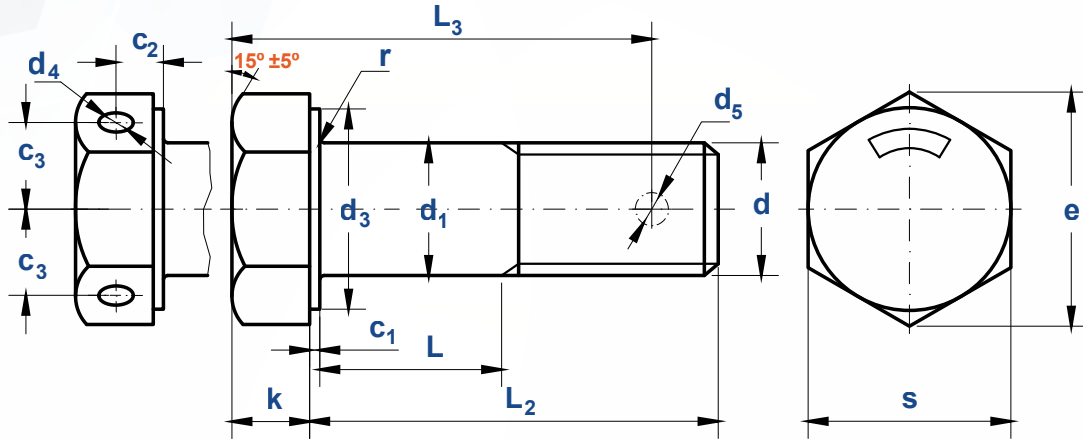




Nominal Diameter		4	5	6	8	10	12	14	16	18	20
d ₁	Nominal Size	4	5	6	8	10	12	14	16	18	20
	max	3.99	4.99	5.99	7.987	9.987	11.984	13.984	15.984	17.984	19.98
	min	3.978	4.978	5.978	7.972	9.972	11.966	13.966	15.966	17.966	19.959
c ₁	max	0.5	0.5	0.5	0.5	0.6	0.6	0.6	0.6	0.6	0.6
	min	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.3	0.3	0.3
c ₂		/	1.35	1.6	2.1	2.35	2.85	3.35	3.85	4.35	4.85
C ₃		/	3.25	4.1	5.35	7.1	7.9	9.2	10.05	11.3	12.6
d		MJ4×0.7	MJ5×0.8	MJ6×1	MJ8×1	MJ10×1.25	MJ12×1.25	MJ14×1.5	MJ16×1.5	MJ18×1.5	MJ20×1.5
d ₃	min	6.4	7.4	9.3	12.2	16	18	21	23	26	29
d ₄	min=nominal size	/	1.4	1.4	1.6	1.6	1.6	1.6	1.6	1.6	1.6
	max	-	1.54	1.54	1.74	1.74	1.74	1.74	1.74	1.74	1.74
d ₅	min=nominal size	1.1	1.5	1.5	1.9	2.4	2.4	3	3	3.8	3.8
	max	1.24	1.64	1.64	2.04	2.54	2.54	3.14	3.14	3.98	3.98
e	min	7.6	8.7	10.9	14.3	18.9	21.1	24.5	26.8	30.2	33.6
k	max	2.5	3	3.5	4.5	5	6	7	8	9	10
	min	2.2	2.7	3.2	4.2	4.7	5.7	6.7	7.7	8.7	9.7
L ₂	±0.3	L+7.5	L+9	L+10	L+11.5	L+14.5	L+16	L+19	L+20.5	L+22.5	L+24.5
L ₃		L+5	L+6	L+7	L+7.5	L+9	L+10	L+12	L+13	L+14.5	L+15
r	max	0.4	0.5	0.7	0.7	0.7	0.8	0.9	1.1	1.1	1.3
	min	0.2	0.3	0.5	0.5	0.6	0.6	0.8	0.8	1	1
s	max=nominal size	7	8	10	13	17	19	22	24	27	30
	min	6.85	7.85	9.78	12.73	16.73	18.67	21.67	23.67	26.67	29.67

①, Thread end in accordance with DIN 65532 EK

②, Thread runout in accordance with DIN 65532 A