

Nominal Diameter d		20	22	24	25	26	28	30	32	34	35	37	38	40	42	45	47	
s	max	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.75	1.75	1.75	1.75	2.00	2.00	2.00	2.00	
	min	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.69	1.69	1.69	1.69	1.93	1.93	1.93	1.93	
d _c	Nominal Size	21.50	23.50	25.90	26.90	27.90	30.10	32.10	34.40	36.50	37.80	39.80	40.80	43.50	45.50	48.50	50.50	
	max	21.92	23.92	26.32	27.32	28.32	30.60	32.60	34.90	37.00	38.30	40.30	41.30	44.40	46.40	49.40	51.60	
	min	21.29	23.29	25.69	26.69	27.69	29.85	31.85	34.15	36.25	37.55	39.55	40.55	43.11	45.11	48.11	50.04	
a	max	4.50	4.70	4.90	5.00	5.10	5.30	5.50	5.70	5.90	6.00	6.20	6.30	6.50	6.70	7.00	7.20	
b	≈	2.40	2.80	3.00	3.10	3.10	3.20	3.30	3.40	3.70	3.80	3.90	3.90	3.90	4.10	4.30	4.40	
d ₁	min	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	
d ₂		10.50	12.10	13.70	14.50	15.30	16.90	18.40	20.00	21.60	22.40	24.00	24.70	26.30	27.90	30.30	31.90	
per 1000 units ≈ kg		≈	1.41	1.85	1.98	2.16	2.25	2.48	2.84	2.94	4.20	4.62	4.73	4.80	5.38	6.18	6.86	7.00

Nominal Diameter d		50	52	55	60	62	65	68	70	72	75	80	85	90	95	100	
s	max	2.50	2.50	2.50	3.00	3.00	3.00	3.00	3.00	3.00	3.00	4.00	4.00	4.00	4.00	4.00	
	min	2.43	2.43	2.43	2.92	2.92	2.92	2.92	2.92	2.92	2.92	3.90	3.90	3.90	3.90	3.90	
d _c	Nominal Size	54.20	56.20	59.20	64.20	66.20	69.20	72.50	74.50	76.50	79.50	85.50	90.50	95.50	100.50	105.50	
	max	55.30	57.30	60.30	65.30	67.30	70.30	73.60	75.60	77.60	80.60	86.80	91.80	96.80	101.80	106.80	
	min	53.74	55.74	58.74	63.74	65.74	68.74	72.04	74.04	76.04	79.04	84.96	89.96	94.96	99.96	104.96	
a	max	7.50	7.70	8.00	8.50	8.60	8.70	8.80	9.00	9.20	9.30	9.50	9.70	10.00	10.30	10.50	
b	≈	4.60	4.70	5.00	5.40	5.50	5.80	6.10	6.20	6.40	6.60	7.00	7.20	7.60	8.10	8.40	
d ₁	min	2.50	2.50	2.50	2.50	2.50	3.00	3.00	3.00	3.00	3.00	3.00	3.50	3.50	3.50	3.50	
d ₂		34.20	35.80	38.20	42.10	43.90	46.70	49.50	51.10	52.70	55.50	60.00	64.60	69.00	73.40	78.00	
per 1000 units ≈ kg		≈	9.15	10.20	10.40	16.60	16.80	17.20	19.20	19.80	21.70	22.60	35.20	38.80	41.50	46.70	50.70