

Screw Thread d		8	10	12	14	15	16	18	20	22	24
d	max	8.155	10.155	12.2	14.2	15.22	16.22	18.22	20.272	22.272	24.272
	min	8.097	10.097	12.130	14.130	15.150	16.150	18.150	20.188	22.188	24.188
h	Nominal Size (js)	3.00	3.00	4.00	5.00	5.00	5.00	6.00	6.00	7.00	7.00
	max	3.30	3.30	4.38	5.38	5.38	5.38	6.38	6.38	7.45	7.45
	min	2.70	2.70	3.63	4.63	4.63	4.63	5.63	5.63	6.55	6.55
r ₁		20.00	25.00	30.00	35.00	38.00	40.00	45.00	50.00	55.00	60.00
r ₂		1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.60	1.60
s	Nominal Size	0.75	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.60	1.60
	max	0.90	0.90	1.15	1.15	1.15	1.15	1.15	1.15	1.75	1.75
	min	0.60	0.60	0.85	0.85	0.85	0.85	0.85	0.85	1.45	1.45
per 1000 units≈kg		0.72	0.97	2.00	2.98	3.20	3.55	4.83	5.55	10.80	12.30

Screw Thread d		25	28	30	36	40	42	45	50	56	63
d	max	25.302	28.302	30.302	36.374	40.374	42.425	45.425	50.425	56.525	63.525
	min	25.218	28.218	30.218	36.274	40.274	42.325	45.325	50.325	56.405	63.405
h	Nominal Size (js)	8.00	9.00	9.00	11.00	12.00	13.00	14.00	15.00	17.00	19.00
	max	8.45	9.45	9.45	11.55	12.55	13.55	14.55	15.55	17.55	19.65
	min	7.55	8.55	8.55	10.45	11.45	12.45	13.45	14.45	16.45	18.35
r ₁		60.00	70.00	75.00	90.00	100.00	105.00	110.00	125.00	140.00	160.00
r ₂		1.60	1.60	1.60	1.60	1.60	1.60	1.60	1.60	2.50	2.50
s	Nominal Size	1.60	1.60	1.60	1.60	1.60	1.60	1.60	1.60	2.00	2.00
	max	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	2.15	2.15
	min	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.85	1.85
per 1000 units≈kg		14.30	18.20	20.00	29.90	36.70	41.70	48.30	58.60	91.20	116.00