

Screw Thread d		M5	M6	M8	M10	M12	M16	M20	M22
a	min=nominal size	5.5	6.6	9	11	14	18	22	24
	max	5.80	6.96	9.36	11.43	14.43	18.70	22.84	24.84
d <sub>c</sub>	max=nominal size	18.00	22.00	28.00	34.00	44.00	56.00	72.00	80.00
	min	16.90	20.70	26.70	32.40	42.40	54.10	70.10	78.10
h	Nominal Size	2.00	2.00	3.00	3.00	4.00	5.00	6.00	6.00
	max	2.30	2.30	3.60	3.60	4.60	6.00	7.00	7.00
	min	1.70	1.70	2.40	2.40	3.40	4.00	5.00	5.00
per 1000 units ≈ kg		3.52	5.28	12.60	18.50	41.60	84.00	169.00	210.00