

Nominal Diameter	9	11	13.5	17.5	22	24	26	30	
For Nominal Thread Diameter	M8	M10	M12	M16	M20	M22	M24	M27	
d	min=nominal size	9.00	11.00	13.50	17.50	22.00	24.00	26.00	30.00
	max	9.36	11.43	13.93	17.93	22.52	24.52	26.52	30.52
s	Nominal Size	22.00	22.00	26.00	32.00	40.00	44.00	56.00	56.00
	min	20.00	20.00	24.00	29.50	37.50	41.50	53.00	53.00
	max	24.00	24.00	28.00	34.50	42.50	46.50	59.00	59.00
s ₁	Nominal Size	22.00	22.00	30.00	36.00	44.00	50.00	56.00	56.00
	min	21.35	21.35	29.35	35.20	43.20	49.20	55.05	55.05
	max	22.65	22.65	30.65	36.80	44.80	50.80	56.95	56.95
e	min	3.05	3.05	4.10	5.00	6.10	6.50	6.90	6.90
h ₁	Nominal Size	4.60	4.60	6.20	7.50	9.20	10.00	10.80	10.80
	min	3.60	3.60	5.00	6.30	8.00	8.80	9.30	9.30
	max	5.60	5.60	7.40	8.70	10.40	11.20	12.30	12.30
r	≈	1.20	1.20	1.60	2.00	2.40	2.40	2.40	2.40
t	≈	0.50	0.50	0.70	0.80	0.90	1.00	1.00	1.00
per 1000 units ≈ kg		10.20	9.40	20.10	35.60	67.00	90.00	143.00	133.00