

Size		1/2	5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2
d ₁	min	0.531	0.688	0.813	0.938	1.125	1.250	1.375	1.500	1.625
	max	0.563	0.720	0.845	0.970	1.188	1.313	1.438	1.563	1.688
s		1.750	1.750	1.750	1.750	1.750	2.250	2.250	2.250	2.250
t		0.313	0.313	0.313	0.313	0.313	0.313	0.313	0.313	0.313
n		0.438	0.547	0.656	0.766	0.875	0.984	1.094	1.203	1.313