

Size		1/2	5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2
d <sub>1</sub>	min	0.5310	0.6880	0.8130	0.9380	1.1250	1.2500	1.3750	1.5000	1.6250
	max	0.5623	0.7193	0.8443	0.9693	1.1563	1.2813	1.4063	1.5313	1.6563
s		1.7500	1.7500	1.7500	1.7500	1.7500	2.2500	2.2500	2.2500	2.2500
t		0.3130	0.3130	0.3130	0.3130	0.3130	0.3130	0.3130	0.3130	0.3130
n		0.4380	0.5470	0.6560	0.7660	0.8750	0.9840	1.0940	1.2030	1.3130