

For thread diameter		M2.5	M3	M3.5	M4	M5	M6	(M7) <sup>①</sup>	M8	M10
d	min=nominal size	2.25	2.70	3.20	3.60	4.55	5.50	6.50	7.40	9.30
	max	2.35	2.80	3.32	3.72	4.67	5.62	6.65	7.55	9.45
d <sub>c</sub>	max=nominal size	5.50	6.00	7.00	8.00	9.00	11.00	12.50	14.00	18.00
	min	5.32	5.82	6.78	7.78	8.78	10.73	12.23	13.73	17.73
t	Nominal Size	0.40	0.40	0.50	0.50	0.60	0.70	0.80	0.80	0.90
	max	0.44	0.44	0.54	0.54	0.65	0.75	0.85	0.85	0.95
	min	0.36	0.36	0.46	0.46	0.55	0.65	0.75	0.75	0.85
Number of Teeth	min	9.00	9.00	10.00	11.00	11.00	12.00	14.00	14.00	16.00
per 1000 units≈kg		0.06	0.07	0.12	0.16	0.22	0.39	0.50	0.70	1.32

①,For replacement and maintenance purposes

②,Serrated lock washers shall be made of spring steel (FSt) as specified in DIN 17221 or DIN 17222, the grade being at the manufacturer's discretion.

③, Spring steel shall be hardened to 350 to 425 HV 10.