Nominal Diameter d		12	16	20	25	32	40
b		0.7	1.0	1.0	1.0	1.2	1.8
d_2	min=nominal size	4.6	6.1	8.1	8.1	12.1	15.6
	max	4.72	6.25	8.25	8.25	12.28	15.78
d_3		5.6	7.7	9.7	9.7	14.2	19.8
d_4		10.0	12.0	15.0	18.0	22.0	28.0
d_5		5.0	7.0	8.0	10.0	14.0	18.0
f		0.6	0.6	0.6	1.0	1.0	1.0
h_1		7.0	9.0	11.0	13.0	15.0	16.0
h_2		2.5	4.0	5.0	6.0	7.0	9.0
r		1.5	2.0	2.0	2.0	3.0	3.0
t_1		4.0	5.0	6.0	7.0	7.5	8.0
t_2		1.8	2.0	2.0	3.0	3.5	3.5
t_3		0.5	0.5	0.5	0.5	0.7	1.0
d_6		0.5	0.8	0.8	0.8	1.0	1.6
d_7		5.1	7.0	8.9	8.9	13.2	17.8
e		2.5	2.5	4.0	4.0	6.0	8.0
Round wire(DIN 7993,B)		/	/	8.0	8.0	12.0	16.0
DIN 6332,S		M6	M8	M10	M12	M16	M20