

Nominal Diameter	8	10	12.5	14	16	18	20	22.5	25	28	31.5	35.5	40	45	50	
group	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	2.00	2.00	2.00	2.00	2.00	
d₂	max=nominal size (h12)	8.00	10.00	12.50	14.00	16.00	18.00	20.00	22.50	25.00	28.00	31.50	35.50	40.00	45.00	50.00
	min	7.85	9.85	12.32	13.82	15.82	17.82	19.79	22.29	24.79	27.79	31.25	35.25	39.75	44.75	49.75
d₁	min=nominal size (H12)	4.20	5.20	6.20	7.20	8.20	9.20	10.20	11.20	12.20	14.20	16.30	18.30	20.40	22.40	25.40
	max	4.32	5.32	6.35	7.35	8.35	9.35	10.38	11.38	12.38	14.38	16.48	18.51	20.61	22.61	25.61
t	0.30	0.40	0.50	0.50	0.60	0.70	0.80	0.80	0.90	1.00	1.25	1.25	1.50	1.75	2.00	
t₁	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
h₁	0.25	0.30	0.35	0.40	0.45	0.50	0.55	0.65	0.70	0.80	0.90	1.00	1.15	1.30	1.40	
h	0.55	0.70	0.85	0.90	1.05	1.20	1.35	1.45	1.60	1.80	2.15	2.25	2.65	3.05	3.40	

Nominal Diameter	56	63	71	80	90	100	112	125	140	160	180	200	225	250	
group	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	3.00	3.00	3.00	
d₂	max=nominal size (h12)	56.00	63.00	71.00	80.00	90.00	100.00	112.00	125.00	140.00	160.00	180.00	200.00	225.00	250.00
	min	55.70	62.70	70.70	79.70	89.65	99.65	111.65	124.60	139.60	159.60	179.60	199.54	224.54	249.54
d₁	min=nominal size (H12)	28.50	31.00	36.00	41.00	46.00	51.00	57.00	64.00	72.00	82.00	92.00	102.00	112.00	127.00
	max	28.71	31.25	36.25	41.25	46.25	51.30	57.30	64.30	72.30	82.35	92.35	102.35	112.35	127.40
t	2.00	2.50	2.50	3.00	3.50	3.50	4.00	5.00	5.00	6.00	6.00	8.00	8.00	10.00	
t₁	-	-	-	-	-	-	-	-	-	-	-	7.50	7.50	9.40	
h₁	1.60	1.75	2.00	2.30	2.50	2.80	3.20	3.50	4.00	4.50	5.10	5.60	6.50	7.00	
h	3.60	4.25	4.50	5.30	6.00	6.30	7.20	8.50	9.00	10.50	11.10	13.60	14.50	17.00	