

Thread Size			M2.5	M3	M4	M5	M6	M8	M10
d									
P			0.45	0.5	0.7	0.8	1	1.25	1.5
b ₁	0 ~ +2P	type K / short thread	3.2	3.8	5	6.25	7.5	10	12.5
		type L / long thread	10	12	14	16	18	22	26
b ₂	0 ~ +2P	type K / short thread	3.75	4.5	6	7.55	8.5	11.2	14.3
		type L / long thread	10.55	12.7	15	17.3	19	23.2	27.8
d _s	max		1.9	2.3	3	3.9	4.6	6.2	7.7
	min		1.7	2.1	2.8	3.7	4.4	6	7.5
r	min		0.1	0.1	0.2	0.2	0.25	0.4	0.4
d _k	Nominal Size		11	12	16	20	24	30	36
	max		11.35	12.35	16.35	20.42	24.42	30.42	36.5
	min		10.65	11.65	15.65	19.58	23.58	29.58	35.5
d _{s1}	max=nominal size		5	6	8	10	12	16	20
	min		4.7	5.7	7.64	9.64	11.57	15.57	19.48
h	Nominal Size		6.5	7.5	9.5	11.5	15	18	23
	max		6.79	7.79	9.79	11.85	15.35	18.35	23.42
	min		6.21	7.21	9.21	11.15	14.65	17.65	22.58
k	max=nominal size		2.5	2.5	3.5	4	5	6	8
	min		2.25	2.25	3.2	3.7	4.7	5.7	7.64

①, Head dimensions as in DIN 464.