

Thread Size d		M8	M10	M12	M14	M16	M18	M20	M22	M27	M30	M33	M42	M48	M60
P	Pitch	1	1	1.5	1.5	1.5	1.5	1.5	1.5	2	2	2	2	2	2
d_c	Nominal Size	11.8	13.8	16.8	18.8	21.8	23.8	26.8	26.8	31.8	35.8	40.8	49.8	54.8	64.8
	max	12	14	17	19	22	24	27	27	32	36	41	50	55	65
	min	11.6	13.6	16.6	18.6	21.6	23.6	26.6	26.6	31.6	35.6	40.6	49.6	54.6	64.6
i	Ref.	9.5	9.5	11	11	12.5	14	14	15	18.5	18.5	18.5	19	21.5	24
t	min	3	3	3	3	3	3	3	3	3	3	3	3	3	3
t₁	min	5	5.5	7.5	7.5	8.5	8.5	8.5	8.5	10.5	11	11	11	11	12
k	max=nominal size	3.5	4	4.5	5	5	5	5	5	5	6	6	6	6	6
	min	3.25	3.75	4.25	4.75	4.75	4.75	4.75	4.75	4.75	5.75	5.75	5.75	5.75	5.75
L	Ref.	13	13.5	15.5	16	17.5	19	19	20	23.5	24.5	24.5	25	27.5	30
s	Nominal Size	4	5	6	6	8	8	10	10	12	14	14	17	17	19