

Thread Size		1/8	1/4	3/8	1/2	3/4	1	1-1/4	1-1/2	2	2-1/2	3	3-1/2
d		NPS	NPS	NPS	NPS	NPS	NPS	NPS	NPS	NPS	NPS	NPS	NPS
L	min	0.37	0.44	0.48	0.56	0.63	0.75	0.80	0.83	0.88	1.07	1.13	1.18
k	min	0.24	0.28	0.31	0.38	0.44	0.50	0.56	0.62	0.68	0.74	0.80	0.86
S	Nominal Size	9/32	3/8	7/16	9/16	5/8	13/16	15/16	1-1/8	1-5/16	1-1/2	1-11/16	1-7/8
n	Nominal Size	-	-	-	0.16	0.18	0.20	0.22	0.24	0.26	0.29	0.31	0.34