

Screw Thread			M1.6	M2	M2.5	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24
d															
P	Pitch		0.35	0.4	0.45	0.5	0.7	0.8	1	1.25	1.5	1.75	2	2.5	3
d _z	max		0.8	1	1.2	1.4	2	2.5	3	5	6	8	10	14	16
	min		0.55	0.75	0.95	1.15	1.75	2.25	2.75	4.7	5.7	7.64	9.64	13.57	15.57
e	min		0.803	1.003	1.427	1.73	2.3	2.87	3.44	4.58	5.72	6.86	9.15	11.43	13.72
s	Nominal Size		0.7	0.9	1.3	1.5	2	2.5	3	4	5	6	8	10	12
	max		0.724	0.902	1.295	1.545	2.045	2.56	3.071	4.084	5.084	6.095	8.115	10.115	12.142
	min		0.711	0.889	1.27	1.52	2.02	2.52	3.02	4.02	5.02	6.02	8.025	10.025	12.032
t	Full depth	min	0.7	0.8	1.2	1.2	1.5	2	2	3	4	4.8	6.4	8	10
	Short depth	min	1.5	1.7	2	2	2.5	3	3.5	5	6	8	10	12	15
L ₀ ①	Nominal Size		2	2.5	3	4	5	5	6	8	10	12	16	20	25

①, When L ≤ L₀, it is a short screw; When L > L₀, it is a long screw.