

c d		M1.2	M1.6	M2	M2.5	M3	(M3.5)	M4	M5	M6	M8	M10	M12
P	Pitch	0.25	0.35	0.4	0.45	0.5	0.6	0.7	0.8	1	1.25	1.5	1.75
d <sub>p</sub>	min	0.35	0.55	0.75	1.25	1.75	1.95	2.25	3.2	3.7	5.2	6.64	8.14
	max	0.6	0.8	1	1.5	2	2.2	2.5	3.5	4	5.5	7	8.5
n	Nominal Size	0.2	0.25	0.25	0.4	0.4	0.5	0.6	0.8	1	1.2	1.6	2
	min	0.26	0.31	0.31	0.46	0.46	0.56	0.66	0.86	1.06	1.26	1.66	2.06
	max	0.4	0.45	0.45	0.6	0.6	0.7	0.8	1	1.2	1.51	1.91	2.31
t	min	0.4	0.56	0.64	0.72	0.8	0.96	1.12	1.28	1.6	2	2.4	2.8
	max	0.52	0.74	0.84	0.95	1.05	1.21	1.42	1.63	2	2.5	3	3.6
L <sub>0</sub> <sup>①</sup>	Nominal Size	/	2	2.5	3	3	4	4	5	6	6	8	10

①, The 120° angle is mandatory for L≤L0.