

Thread Size		MJ4	MJ5	MJ6	MJ8	MJ10	MJ12
d		×0.7-4h6h	×0.8-4h6h	×1-4h6h	×1-4h6h	×1.25-4h6h	×1.25-4h6h
Code		4	5	6	8	10	12
d₁	Nominal Size	4	5	6	8	10	12
	max	3.99	4.99	5.99	7.987	9.987	11.984
	min	3.978	4.978	5.978	7.972	9.972	11.966
c		/	1.8	2.2	2.5	3	3.5
d₃	max=nominal size	7	8.5	10	13	16	18
	min	6.78	8.28	9.78	12.73	15.73	17.73
d₄	min=nominal size	/	1	1.4	1.4	1.6	1.6
	max	/	1.14	1.54	1.54	1.74	1.74
d₅	min=nominal size	/	1.5	1.5	1.9	2.4	2.4
	max	/	1.64	1.64	2.04	2.54	2.54
L₂		L+7.5	L+9	L+10	L+11.5	L+14.5	L+16
L₃		L+5	L+6	L+7	L+7.5	L+9	L+10
k	min=nominal size	2.8	3.5	4.25	5	6	7
	max	3	3.7	4.45	5.2	6.2	7.2
r	max	0.4	0.5	0.7	0.7	0.8	0.9
	min	0.2	0.3	0.5	0.5	0.6	0.6
h	min	0.8	1	1.2	1.6	2	2.2