

Thread Size d		M2	M2.5	M3	M4	M5	M6	M8	M10	M12	(M14)	M16	(M18)	M20	
P	Pitch	0.4	0.45	0.5	0.7	0.8	1	1.25	1.5	1.75	2	2	2.5	2.5	
d _k	max	plain heads	3.8	4.5	5.5	7	8.5	10	13	16	18	21	24	27	30
		knurled heads	3.98	4.68	5.68	7.22	8.72	10.22	13.27	16.27	18.27	21.33	24.33	27.33	30.33
	min	3.62	4.32	5.32	6.78	8.28	9.78	12.73	15.73	17.73	20.67	23.67	26.67	29.67	
d _a	max	2.6	3.1	3.6	4.7	5.7	6.8	9.2	11.2	13.7	15.7	17.7	20.2	22.4	
d _s	max	2	2.5	3	4	5	6	8	10	12	14	16	18	20	
	min	1.86	2.36	2.86	3.82	4.82	5.82	7.78	9.78	11.73	13.73	15.73	17.73	19.67	
L ₁	max	0.51	0.51	0.51	0.6	0.6	0.68	1.02	1.02	1.45	1.45	1.45	1.87	2.04	
k	max	2	2.5	3	4	5	6	8	10	12	14	16	18	20	
	min	1.86	2.36	2.86	3.82	4.82	5.7	7.64	9.64	11.57	13.57	15.57	17.57	19.48	
r	min	0.1	0.1	0.1	0.2	0.2	0.25	0.4	0.4	0.6	0.6	0.6	0.6	0.8	
V	max	0.2	0.25	0.3	0.4	0.5	0.6	0.8	1	1.2	1.4	1.6	1.8	2	
d _w	min	3.48	4.18	5.07	6.53	8.03	9.38	12.33	15.33	17.23	20.17	23.17	25.87	28.87	
w	min	0.55	0.85	1.15	1.4	1.9	2.3	3.3	4	4.8	5.8	6.8	7.8	8.6	
Socket No.		6	8	10	20	25	30	45	50	55	60	70	80	90	
A	Ref.	1.75	2.4	2.8	3.95	4.5	5.6	7.95	8.95	11.35	13.45	15.7	17.75	20.2	
t	max	0.84	1.04	1.27	1.8	2.03	2.42	3.31	4.02	5.21	5.99	7.01	8	9.2	
	min	0.71	0.91	1.01	1.42	1.65	2.02	2.92	3.62	4.82	5.62	6.62	7.5	8.69	