

Thread Size			M3	M4	M5	M6	M8	M10	M12	M16	M20
P	d		0.5	0.7	0.8	1	1.25	1.5	1.75	2	2.5
	pitch										
L ₁	Type K	max	5	6.8	8.2	10	13	16	19	24	30
	Type L	max	11.5	15.5	18.8	23	26.5	32.5	41	50	58
L ₂	Type K	min	4	5.4	6.6	8	10.5	13	15.5	20	25
	Type L	min	10	13.4	16.4	20	22.5	28	35.5	44	50
d ₁	max		3.6	4.7	5.7	6.8	9.2	11.2	13.7	17.7	22.4
d ₂	max		2.3	3	3.9	4.6	6.2	7.7	9.2	12.7	16.2
	min		2.1	2.8	3.7	4.4	6	7.5	9	12.5	16
r	min		0.1	0.2	0.2	0.25	0.4	0.4	0.6	0.6	0.8
d _k	plain head	max	5.5	7	8.5	10	13	16	18	24	30
	knurled heads	max	5.68	7.22	8.72	10.22	13.27	16.27	18.27	24.33	30.33
		min	5.32	6.78	8.28	9.78	12.73	15.73	17.73	23.67	29.67
k	max		3	4	5	6	8	10	12	16	20
	min		2.86	3.82	4.82	5.7	7.64	9.64	11.57	15.57	19.48
Socket No.			10	20	25	30	45	50	55	70	90
A	Ref.		2.8	3.95	4.5	5.6	7.95	8.95	11.35	15.7	20.2
t	max		1.27	1.8	2.03	2.42	3.31	4.02	5.21	7.01	9.2
	min		1.01	1.42	1.65	2.02	2.92	3.62	4.82	6.62	8.69