

Thread Size d		M2.5	M3	M4	M5	M6	M8	M10	
P	Thread Pitch	0.45	0.5	0.7	0.8	1	1.25	1.5	
b₁	0 ~ +2P	Type K	3.2	3.8	5	6.25	7.5	10	12.5
		Type L	10	12	14	16	18	22	26
b₂	0 ~ +2P	Type K	3.75	4.5	6	7.55	8.5	11.2	14.3
		Type L	10.55	12.7	15	17.3	19	23.2	27.8
r	min	0.1	0.1	0.2	0.2	0.25	0.4	0.4	
d_s	max	1.9	2.3	3	3.9	4.6	6.2	7.7	
	min	1.7	2.1	2.8	3.7	4.4	6	7.5	
d_k	max=nominal size	4.5	5.5	7	8.5	10	13	16	
	min	4.32	5.32	6.78	8.28	9.78	12.73	15.73	
k	max=nominal size	1.6	2	2.6	3.3	3.9	5	6	
	min	1.46	1.86	2.46	3.12	3.6	4.7	5.7	
n	Nominal Size	0.6	0.8	1.2	1.2	1.6	2	2.5	
	min	0.66	0.86	1.26	1.26	1.66	2.06	2.56	
	max	0.8	1.0	1.51	1.51	1.91	2.31	2.81	
t	min	0.7	0.85	1.1	1.3	1.6	2	2.4	

①, Head dimensions as in DIN 84.