

Nominal Diameter d		3	4	5	6	8	10	
d	max=nominal size	3.00	4.00	5.00	6.00	8.00	10.00	
	min	2.86	3.82	4.82	5.82	7.78	9.78	
d ₂	max=nominal size	5.50	7.50	9.50	11.50	15.50	18.00	
	min	5.20	6.92	8.92	10.80	14.80	17.30	
d ₃	min	2.85	3.80	4.80	5.80	7.75	9.75	
d ₄	max=nominal size	1.70	2.70	3.50	4.20	6.00	7.50	
	max	1.84	2.84	3.68	4.38	6.18	7.72	
e	max	1.50	2.00	2.50	3.00	4.00	5.00	
k	max	0.80	1.00	1.00	1.20	1.20	1.40	
	min	0.60	0.80	0.80	1.00	1.00	1.20	
r	max	0.20	0.30	0.30	0.40	0.40	0.60	
t	①	min=nominal size	3.50	4.00	4.00	6.00	8.00	10.00
		max	4.00	4.50	4.50	6.50	8.50	10.50
	②	min=nominal size	4.00	5.00	6.00	8.00	10.00	12.00
		max	4.50	5.50	6.50	8.50	10.50	12.50

①,short rivets

②,long rivets

③,Conversion numbers for the weights : St, Stainless Steel : Cu : Cu Zn : Al 1.000 : 1.134 : 1.070 : 0.344