Nominal Diameter d		Φ10	Φ12	(Φ14)	Φ16	(Φ18)	Φ20	(Φ22)	Φ24	(Φ27)	Φ30	(Φ33)	Φ36
d	max	10.2	12.2	14.2	16.2	18.2	20.2	22.2	24.3	27.3	30.3	33.3	36.3
	min	9.8	11.8	13.8	15.8	17.8	19.8	21.8	23.7	26.7	29.7	32.7	35.7
d_k	h16	14.5	18.0	21.5	26.0	30.0	31.5	34.5	38.0	42.0	42.5	46.5	51.0
k	≈	3.0	4.0	5.0	6.5	8.0	10.0	11.0	12.0	13.5	15.0	16.5	18.0
α	max	80°	80°	80°	80°	80°	65°	65°	65°	65°	50°	50°	50°
	min	75°	75°	75°	75°	75°	60°	60°	60°	60°	45°	45°	45°
d_1	min	9.4	11.3	13.2	15.2	17.1	19.1	20.9	22.9	25.8	28.6	31.6	34.6
e	max	5.0	6.0	7.0	8.0	9.0	10.0	11.0	12.0	13.5	15.0	16.5	18.0
r	≈	32.0	45.0	60.0	85.0	105.0	120.0	75.0	85.0	110.0	120.0	145.0	170.0
w	≈	1.0	1.0	1.0	1.0	1.0	1.0	2.0	2.0	2.0	2.0	2.0	2.0