

Nominal Diameter d			3	4	5	6	8	10
d	(h13)	max=nominal size	3.00	4.00	5.00	6.00	8.00	10.00
		0.48	2.86	3.82	4.82	5.82	7.78	9.78
d ₂	max=nominal size		5.50	7.50	9.50	11.50	15.50	18.00
	min		5.20	6.92	8.92	10.80	14.80	17.30
d ₃	min		2.85	3.80	4.80	5.80	7.75	9.75
e	max		1.50	2.00	2.50	3.00	4.00	5.00
k	max=nominal size		0.80	1.00	1.00	1.20	1.20	1.40
	min		0.60	0.80	0.80	1.00	1.00	1.20
r	max		0.20	0.30	0.30	0.40	0.40	0.60