

Nominal Diameter d		1/2	5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2	1-5/8	1-3/4
d	max	0.520	0.655	0.780	0.905	1.030	1.160	1.285	1.415	1.540	1.665	1.790
	min	0.478	0.600	0.725	0.850	0.975	1.098	1.223	1.345	1.470	1.588	1.713
d _k	max	0.844	1.032	1.234	1.422	1.609	1.813	2.000	2.188	2.375	2.563	2.765
	min	0.750	0.938	1.125	1.313	1.500	1.688	1.875	2.063	2.250	2.438	2.625
k	max	0.531	0.625	0.719	0.812	0.906	1.016	1.109	1.203	1.313	1.407	1.501
	min	0.484	0.578	0.657	0.750	0.844	0.938	1.031	1.125	1.219	1.313	1.407
r	Nominal Size	0.094	0.188	0.282	0.375	0.469	0.563	0.656	0.750	0.844	0.938	1.032
R	Nominal Size	0.656	0.750	0.844	0.937	1.031	1.125	1.218	1.312	1.406	1.500	1.594