

Nominal Diameter d		1/2	5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2	1-5/8	1-3/4
d	max	0.520	0.655	0.780	0.905	1.030	1.160	1.285	1.415	1.540	1.665	1.790
	min	0.478	0.600	0.725	0.850	0.975	1.098	1.223	1.345	1.470	1.588	1.713
d <sub>k</sub>	max	0.938	1.157	1.390	1.609	1.828	2.063	2.282	2.500	2.719	2.938	3.171
	min	0.844	1.063	1.281	1.500	1.719	1.938	2.157	2.375	2.594	2.813	3.031
k	max	0.406	0.500	0.593	0.687	0.781	0.891	0.985	1.078	1.188	1.282	1.375
	min	0.375	0.469	0.562	0.656	0.750	0.844	0.938	1.031	1.125	1.219	1.312
R		0.443	0.553	0.664	0.775	0.885	0.996	1.107	1.217	1.328	1.439	1.549