

Normal size			8	10	12	14	16	18	20	22	25	28	32	36
b	Key	max=nominal size (h9)	8.0	10.0	12.0	14.0	16.0	18.0	20.0	22.0	25.0	28.0	32.0	36.0
		min	7.964	9.964	11.957	13.957	15.957	17.957	19.948	21.948	24.948	27.948	31.938	35.938
h			3.5	4.0	4.0	4.5	5.0	5.0	6.0	7.0	7.0	7.5	8.5	9.0
d	min		22.0	30.0	38.0	44.0	50.0	58.0	65.0	75.0	85.0	95.0	110.0	130.0
	max		30.0	38.0	44.0	50.0	58.0	65.0	75.0	85.0	95.0	110.0	130.0	150.0
b	Keyway	Nominal Size (D10)	8.0	10.0	12.0	14.0	16.0	18.0	20.0	22.0	25.0	28.0	32.0	36.0
		max	8.098	10.098	12.120	14.120	16.120	18.120	20.149	22.149	25.149	28.149	32.180	36.180
		min	8.040	10.040	12.050	14.050	16.050	18.050	20.065	22.065	25.065	28.065	32.080	36.080
t <sub>2</sub>	min=nominal size		3.2	3.7	3.7	4.0	4.5	4.5	5.5	6.5	6.4	6.9	7.9	8.4
	max		3.4	3.9	3.9	4.2	4.7	4.7	5.7	6.7	6.6	7.1	8.1	8.6
r	max=nominal size		15.0	19.0	22.0	25.0	29.0	33.0	38.0	43.0	48.0	55.0	65.0	75.0
	min		13.0	17.0	20.0	23.0	27.0	30.0	35.0	40.0	45.0	51.0	60.0	70.0