

Nominal Diameter d			Φ1.5	Φ2	Φ2.5	Φ3	Φ3.5	Φ4	Φ5	Φ6	Φ8
d	before mounting	max	1.75	2.28	2.82	3.35	3.87	4.45	5.50	6.55	8.65
		min	1.62	2.13	2.65	3.15	3.67	4.20	5.20	6.25	8.30
d <sub>2</sub>	before mounting	max	1.40	1.90	2.40	2.90	3.40	3.90	4.85	5.85	7.80
α			0.50	0.70	0.70	0.90	1.00	1.10	1.30	1.50	2.00
s			0.08	0.11	0.14	0.17	0.19	0.22	0.28	0.33	0.45
Minimum Double Shear,kN ①	a		0.80	1.50	2.30	3.30	4.50	5.70	9.00	13.00	23.00
	b		0.65	1.10	1.80	2.50	3.40	4.40	7.00	10.00	18.00

①,a——Applies to steel and martensitic corrosion-resistant steel products.

b——Applies to austenitic stainless steel products.