

Nominal Diameter d		Φ1.5	Φ2	Φ2.5	Φ3	Φ4	Φ5	Φ6
α	≈	0.50	0.70	0.80	1.00	1.30	1.70	2.00
s		0.17	0.22	0.28	0.33	0.45	0.56	0.67
d	min=nominal size	1.60	2.10	2.60	3.12	4.15	5.15	6.25
	max	1.68	2.20	2.70	3.25	4.30	5.30	6.40
d <sub>2</sub>	max=nominal size	1.40	1.90	2.35	2.85	3.80	4.80	5.80
	min	1.30	1.75	2.20	2.70	3.60	4.50	5.40
Minimum shear strength, single (kN)		0.8918	1.5386	2.3226	3.3614	6.0172	9.2708	13.2300
Minimum Double Shear, kN		1.7836	3.0772	4.6452	6.7228	12.0344	18.5416	26.4600