

Nominal Diameter d ①		8	10	12	14	16	18	20	22	24	27
d	min	7.83	9.83	11.80	13.80	15.80	17.80	19.76	21.76	23.76	26.76
	max	7.92	9.92	11.91	13.91	15.91	17.91	19.89	21.89	23.89	26.89
d _k ②	max=nominal size	14.00	18.00	20.00	22.00	25.00	28.00	30.00	33.00	36.00	40.00
	min	13.57	17.57	19.48	21.48	24.48	27.48	29.48	32.38	35.38	39.38
d _i ③	min=nominal size	2.70	4.20	4.20	5.20	5.20	6.80	6.80	6.80	8.50	8.50
	max	2.84	4.38	4.38	5.38	5.38	7.02	7.02	7.02	8.72	8.72
k ④	Nominal Size	3.00	4.00	4.00	4.00	4.50	5.00	5.00	5.50	6.00	6.00
	min	2.88	3.85	3.85	3.85	4.35	4.85	4.85	5.35	5.85	5.85
	max	3.13	4.15	4.15	4.15	4.65	5.15	5.15	5.65	6.15	6.15
L _e	min	3.70	4.90	5.90	6.50	6.60	7.60	8.60	8.60	9.80	9.80

①, Tolerance : c11

②, Tolerance : h14

③, Tolerance : H13

④, Tolerance : js14

Nominal Diameter d ①		30	33	36	40	45	50	55	60	70	80
d	min	29.76	32.72	35.72	39.72	44.72	49.72	54.67	59.67	69.67	79.67
	max	29.89	32.88	35.88	39.88	44.88	49.88	54.86	59.86	69.86	79.86
d _k ②	max=nominal size	44.00	47.00	50.00	55.00	60.00	66.00	72.00	78.00	90.00	100.00
	min	43.38	46.38	49.38	54.26	59.26	65.26	71.26	77.26	89.13	99.13
d _i ③	min=nominal size	10.50	10.50	10.50	10.50	13.50	13.50	13.50	13.50	16.50	16.50
	max	10.77	10.77	10.77	10.77	13.77	13.77	13.77	13.77	16.77	16.77
k ④	Nominal Size	8.00	8.00	8.00	8.00	9.00	9.00	11.00	12.00	13.00	13.00
	min	7.82	7.82	7.82	7.82	8.82	8.82	10.79	11.79	12.79	12.79
	max	8.18	8.18	8.18	8.18	9.18	9.18	11.22	12.22	13.22	13.22
L _e	min	11.00	11.00	11.00	11.00	13.50	13.50	15.50	15.50	17.50	17.50

①, Tolerance : c11

②, Tolerance : h14

③, Tolerance : H13

④, Tolerance : js14