Nominal Diameter d		5	6	8	10	12	(13)	14	16	18	20	22	(23)
d	max	5	6	8	10	12	13	14	16	18	20	22	23
	min	4.925	5.925	7.91	9.91	11.89	12.89	13.89	15.89	17.89	19.87	21.87	22.87
d_k	max=nominal size	10	11	14	16	20	21	22	24	26	30	32	32
		9.64	10.57	13.57	15.57	19.48	20.48	21.48	23.48	25.48	29.48	31.38	31.38
d_1	min=nominal size	1.6	1.6	2	3.2	4	4	4	4	5	5	5	5
	max	1.85	1.85	2.25	3.5	4.3	4.3	4.3	4.3	5.3	5.3	5.3	5.3
k	Nominal Size	3	3	4	4	5	5	5	5	5	6	6	6
	max	3.125	3.125	4.15	4.15	5.15	5.15	5.15	5.15	5.15	6.15	6.15	6.15
	min	2.875	2.875	3.85	3.85	4.85	4.85	4.85	4.85	4.85	5.85	5.85	5.85
r		0.5	0.5	0.5	0.5	0.5	0.5	1	1	1	1	1	1
L_e	min	2	2.5	3	4	5	5	5	5	6.5	6.5	6.5	6.5

Nominal Diameter d		25	(26)	28	30	(31)	32	35	(36)	40	(41)	45	(46)
d	max	25	26	28	30	31	32	35	36	40	41	45	46
	min	24.87	25.87	27.87	29.87	30.84	31.84	34.84	35.84	39.84	40.84	44.84	45.84
d_k	max=nominal size	35	36	38	40	44	44	48	48	52	52	57	57
		34.38	35.38	37.38	39.38	43.38	43.38	47.38	47.38	51.26	51.26	56.26	56.26
d_1	min=nominal size	6.3	6.3	6.3	6.3	8	8	8	8	8	8	8	10
	max	6.66	6.66	6.66	6.66	8.36	8.36	8.36	8.36	8.36	8.36	8.36	10.36
k	Nominal Size	7	7	7	7	8	8	8	8	8	8	9	9
	max	7.18	7.18	7.18	7.18	8.18	8.18	8.18	8.18	8.18	8.18	9.18	9.18
	min	6.82	6.82	6.82	6.82	7.82	7.82	7.82	7.82	7.82	7.82	8.82	8.82
r		1	1	1	1	1	1	2	2	2	2	2	2
L_e	min	8	8	8	8	10	10	10	10	10	10	10	12

Nominal Diameter d		50	(51)	55	60	65	70	75	80	(85)	90	(95)	100
d	max	50	51	55	60	65	70	75	80	85	90	95	100
	min	49.84	50.81	54.81	59.81	64.81	69.81	74.81	79.81	84.78	89.78	94.78	99.78
d_k	max=nominal size	62	65	70	74	79	84	89	94	101	106	111	116
		61.26	64.26	69.26	73.26	78.26	83.13	88.13	93.13	100.13	105.13	110.13	115.13
d_1	min=nominal size	10	10	10	10	10	10	10	13	13	13	13	13
	max	10.36	10.36	10.36	10.36	10.36	10.36	10.36	13.43	13.43	13.43	13.43	13.43
k	Nominal Size	9	10	10	11	11	12	12	12	12	14	14	14
	max	9.18	10.18	10.18	11.215	11.215	12.215	12.215	12.215	12.215	14.215	14.215	14.215
	min	8.82	9.82	9.82	10.785	10.785	11.785	11.785	11.785	11.785	13.785	13.785	13.785
r		2	2	2	2	2	2	2	2	2	2	2	2
L_e	min	12	12	12	12	12	12	12	15	15	15	15	15