Nominal Diameter d		Φ6	Φ8	Φ10	Φ12	Φ16	Φ20	Φ25	Φ30	Φ40	Φ50
d	max=nominal size (h10)	6	8	10	12	16	20	25	30	40	60
	min	5.952	7.942	9.942	11.930	15.930	19.916	24.916	29.916	39.900	59.880
a	≈	0.8	1.0	1.2	1.6	2.0	2.5	3.0	4.0	5.0	6.3
d_1		M4	M5	M6	M8	M10	M12	M16	M20	M20	M24
P	Pitch	0.7	0.8	1.0	1.3	1.5	1.8	2.0	2.5	2.5	3.0
d_2		4.3	5.3	6.4	8.4	10.5	13.0	17.0	21.0	21.0	25.0
t_1		6.0	8.0	10.0	12.0	16.0	18.0	24.0	30.0	30.0	36.0
t_2	min	10.0	12.0	16.0	20.0	25.0	28.0	35.0	40.0	40.0	50.0
t		1.0	1.2	1.2	1.2	1.5	1.5	2.0	2.0	2.5	2.5