

Nominal Diameter d		φ6	φ8	φ10	φ12	φ16	φ20	φ25	φ30	φ40	φ50
d	max	6.012	8.015	10.015	12.018	16.018	20.021	25.021	30.021	40.025	50.025
		6.004	8.006	10.006	12.007	16.007	20.008	25.008	30.008	40.009	50.009
a	≈	0.8	1.0	1.2	1.6	2.0	2.5	3.0	4.0	5.0	6.3
c		2.1	2.6	3.0	3.8	4.6	6.0	6.0	7.0	8.0	10.0
d ₁		M4	M5	M6	M6	M8	M10	M16	M20	M20	M24
P	Pitch	0.7	0.8	1.0	1.0	1.3	1.5	2.0	2.5	2.5	3.0
d ₂		4.3	5.3	6.4	6.4	8.4	10.5	17.0	21.0	21.0	25.0
t ₁		6.0	8.0	10.0	12.0	16.0	18.0	24.0	30.0	30.0	36.0
t ₂	min	10.0	12.0	16.0	20.0	25.0	28.0	35.0	40.0	40.0	50.0
t ₃		1.0	1.2	1.2	1.2	1.5	1.5	2.0	2.0	2.5	2.5