

Size		16	20	24
f_1	± 0.5	14.5	16.4	20/0
f_2	± 0.2	10.5	10.9	13/0
f_3	± 0.2	5.5	6/0	7/0
t_4		4.5	4.5	7/0
t_5		3/0	3.5	4/0
L_1	± 1.5	65/0	80/0	100/0
L_2	± 0.5	19/0	22.5	29.5
L_3	± 0.5	5.2	6.5	7.7
L_4		18/0	22/0	28/0
r_1		3/0	3/0	4/0
r_2		3.8	4.8	5.7
r_3		6.5	8.5	10/0
s	± 0.1	3.2	3.2	4/0
t	min=nominal size	5.5	7/0	8.7
	max	5.7	7.2	8.9
per 100 units \approx kg		1.85	2.8	5.4