

Thread Size d		M4	M5	M6	M8	M10	M12	M16	M20
P	pitch	0.7	0.8	1.0	1.3	1.5	1.8	2.0	2.5
c	min	1.9	1.9	1.9	2.2	2.7	3.4	3.9	4.9
	max	2.1	2.1	2.1	2.4	2.9	3.6	4.1	5.1
d <sub>c</sub>	min	8.3	9.8	11.8	14.8	17.8	27.8	34.7	41.7
	max	8.7	10.2	12.2	15.2	18.2	28.2	35.3	42.3
d <sub>1</sub>	min	7.4	9.4	11.4	13.9	16.9	23.9	29.9	35.9
	max	7.6	9.6	11.6	14.1	17.1	24.1	30.1	36.1
d <sub>2</sub>	min	5.4	6.3	7.8	9.3	11.8	15.8	19.8	23.8
	max	5.6	6.7	8.2	9.7	12.2	16.2	20.2	24.2
f <sub>1</sub>	min	6.30	7.80	9.55	11.55	14.30	19.80	24.80	29.80
	max	6.50	8.00	9.75	11.75	14.50	20.00	25.00	30.00
k	min	2.9	3.9	4.4	5.9	7.3	11.3	13.8	16.8
	max	3.1	4.1	4.6	6.1	7.7	11.7	14.2	17.2
r	min	0.1	0.1	0.2	0.4	0.4	0.9	0.9	0.9
	max	0.3	0.3	0.4	0.6	0.6	1.1	1.1	1.1
per 1000 units ≈ kg		1.31	2.04	3.26	5.55	10.20	33.60	58.60	100.00