

Thread Size d		M18	M20	M22
P	pitch	1.5	1.5	1.5
s	max=nominal size	27	30	32
	min	26.16	29.16	31
h	min	24	25	26
t	max	7.5	9.5	11
h2	max	9	11	19
d1	Nominal Size	20	22.5	24.5
	max	20.3	22.8	24.8
	min	19.7	22.2	24.2
d2	Nominal Size	25	28.5	30.5
	max	25.25	28.75	30.75
	min	24.75	28.25	30.25
d3	max	44	52	54
w	min	5.5	6	6.5
h1	min	6.5	7.5	8.5