

Screw Thread d		M3	(M3.5)	M4	M5	M6	M8	M10	M12
k		1.2	1.4	1.4	1.5	1.8	2.5	3.0	3.5
n		1.5	1.8	2.2	2.5	3.2	3.8	4.5	5.5
h ₂		0.32	0.5	0.5	0.5	0.5	1.0	1.0	1.0
d ₁	(h12)	3.8	4.5	5.0	6.4	7.4	10.4	13.0	17.0
d ₂	(D11)	3.2	3.8	4.5	6.0	7.0	9.0	11.0	13.0
e	≈	5.8	6.1	6.9	8.1	10.4	12.7	16.2	21.9
h ₁	(h14)	3.0	3.5	4.0	5.0	6.0	8.0	10.0	12.0
h	(h12)	3.8	4.5	5.0	6.0	7.0	9.5	11.5	13.5
s		5.0	5.5	6.0	7.0	9.0	11.0	14.0	19.0