

Screw Thread d		M2	M2.5	M3	(M3.5)	M4	M5	M6
k		1.0	1.2	1.2	1.5	1.5	2.0	2.5
h₁		0.8	0.8	1.0	1.0	1.0	1.0	1.0
n		1.5	1.6	1.8	2.2	2.5	3.0	3.5
h₃		0.32	0.32	0.32	0.50	0.50	0.50	0.50
d₁	(h12)	3.2	3.4	3.8	4.5	5.0	6.4	7.4
d_k	(before knurling)	3.5	3.8	4.2	5.0	5.5	7.0	8.0
d₂	(h11)	3.5	3.8	4.2	5.0	5.5	7.0	8.0
d₃	(D11)	2.6	2.8	3.2	3.8	4.5	6.0	7.0
h₂	(h14)	3.5	4.0	4.5	5.5	6.0	7.5	9.0
h	(h12)	4.3	4.8	5.3	6.5	7.0	8.5	10.0