

Thread Size d		M5	M6	M8	M10
P	Pitch	0.80	1.00	1.25	1.50
d _a	min	5.00	6.00	8.00	10.00
	max	5.75	6.75	8.75	10.80
d _i	min=nominal size	15.00	18.00	24.00	30.00
	max	15.43	18.43	24.53	30.52
d ₀	Nominal Size	1.50	1.50	2.00	3.00
d _k	Nominal Size	20.00	24.00	30.00	36.00
	max	20.24	24.42	30.42	36.50
	min	19.58	23.58	29.58	35.50
d _s	max=nominal size	14.00	16.00	20.00	28.00
	min	13.57	15.57	19.48	27.48
e ①	Nominal Size	2.50	2.50	3.00	4.00
h	max=nominal size	12.00	14.00	17.00	20.00
	min	11.57	13.57	16.57	19.48
k	max=nominal size	8.00	10.00	12.00	14.00
	min	7.64	9.64	11.57	13.57
t	max=nominal size	5.00	6.00	7.00	8.00
	max	5.30	6.30	7.36	8.36
Knurl spacing		0.60	0.60	0.60	0.80
Associated parallel pin ISO 2338		1.5(m6)x14	1.5(m6)x16	2(m6)x20	3(m6)x28

①,After drilling, the finished drilling hole shall lie within tolerance zone H7.