

Thread Size		M24	(M27)	M30	(M33)	M36	(M39)	M42	(M45)	M48	(M52)
d											
P	Pitch (Coarse thread)	3	3	3.5	3.5	4	4	4.5	4.5	5	5
	Fine thread	2	2	2	2	3	3	3	3	3	3
	Fine thread	/	/	/	/	/	/	/	/	/	/
d _e	max	34	38	42	46	50	55	58	62	65	70
	min	33	37	41	45	49	53.8	56.8	60.8	63.8	68.8
e	min	39.55	45.2	50.85	55.37	60.79	66.44	71.3	76.95	82.6	88.25
k	max=nominal size	19	22	24	26	29	31	33	34.5	36	38
	min	18.16	21.16	23.16	25.16	28.16	30	32	33.5	35	37
w	max	11	14	15	17	20	22	22	22.5	24	26
	min	10.57	13.57	14.57	16.57	19.48	21.48	21.48	22.02	23.48	25.48
n	max	5.8	5.8	7.36	7.36	7.36	7.36	9.36	9.36	9.36	9.36
	min	5.5	5.5	7	7	7	7	9	9	9	9
s	max=nominal size	36	41	46	50	55	60	65	70	75	80
	min	35	40	45	49	53.8	58.8	63.1	68.1	73.1	78.1
Number of slots		6	6	6	6	6	6	8	8	8	8