

Screw Thread d			M8	M10	M12	(M14)	M16	M20
P	Pitch	Fine thread-1	1.00	1.00	1.50	1.50	1.50	1.50
		Fine thread-2	-	1.25	1.25	-	-	-
c	min		1.20	1.50	1.80	2.10	2.40	3.00
d _a	max		8.75	10.80	13.00	15.10	17.30	21.60
	min		8.00	10.00	12.00	14.00	16.00	20.00
d _c	max		17.90	21.80	26.00	29.90	34.50	42.80
d _w	min		15.80	19.60	23.80	27.60	31.90	39.90
e	min		14.38	16.64	20.03	23.36	26.75	32.95
h	max		11.10	13.50	16.10	18.20	20.30	24.80
	min		8.74	10.30	12.57	14.80	17.20	20.30
m	min		7.64	9.64	11.57	13.30	15.30	18.70
m _w	min		4.60	5.60	6.80	7.70	8.90	10.70
s	max		13.00	15.00	18.00	21.00	24.00	30.00
	min		12.73	14.73	17.73	20.67	23.67	29.16
r	max		0.50	0.60	0.70	0.90	1.00	1.20