

Thread Size D			M8	M10	M12	(M14)	M16	M20
P	Thread Pitch	Fine thread 1	1.00	1.00	1.50	1.50	1.50	1.50
		Fine thread 2	/	1.25	1.25	/	/	/
c	min		1.20	1.50	1.80	2.10	2.40	3.00
d <sub>a</sub>	max		8.75	10.80	13.00	15.10	17.30	21.60
	min		8.00	10.00	12.00	14.00	16.00	20.00
d <sub>c</sub>	max		17.90	21.80	26.00	29.90	34.50	42.80
d <sub>w</sub>	min		15.80	19.60	23.80	27.60	31.90	39.90
e	min		14.38	16.64	20.03	23.36	26.00	32.95
h	max		9.40	11.40	13.80	15.90	18.30	22.40
	min		8.74	10.34	12.57	14.80	17.20	20.30
m	min		7.64	9.64	11.57	13.30	15.30	18.70
m <sub>w</sub>	min		4.60	5.60	6.80	7.70	8.90	10.70
s	max		13.00	15.00	18.00	21.00	24.00	30.00
	min		12.73	14.73	17.73	20.67	23.67	29.16
r	max		0.48	0.60	0.72	0.88	0.96	1.20