

Screw Thread		M8	M10	M12	(M14)	M16	M20	
d								
P	Pitch	Fine thread -1	1.00	1.00	1.50	1.50	1.50	1.50
		Fine thread -2	-	1.25	1.25	-	-	-
c	min	1.20	1.50	1.80	2.10	2.40	3.00	
d _a	min	8.00	10.00	12.00	14.00	16.00	20.00	
	max	8.75	10.80	13.00	15.10	17.30	21.60	
d _c	max	17.90	21.80	26.00	29.90	34.50	42.80	
d _w	min	15.80	19.60	23.80	27.60	31.90	39.90	
e	min	14.38	17.77	20.03	23.36	26.75	32.95	
h	max	11.10	13.50	16.10	18.20	20.30	24.80	
	min	10.40	12.80	15.40	16.90	19.00	22.70	
m	min	7.60	9.60	11.60	13.30	15.30	18.70	
m _w	min	4.60	5.90	6.80	7.70	8.90	10.70	
s	max	13.00	16.00	18.00	21.00	24.00	30.00	
	min	12.73	15.73	17.73	20.67	23.67	29.16	
r	max	0.48	0.60	0.72	0.88	0.96	1.20	