

Thread Size		M8	M10	M12	(M14)	M16	M20	M24	M30	M36
d										
P	Fine thread	1.00	1.25	1.50	1.50	1.50	2.00	2.00	2.00	3.00
	Very fine thread	-	(1)	(1.25)	-	-	(1.5)	-	-	-
d _a	max	8.75	10.80	13.00	15.10	17.30	21.60	25.90	32.40	38.90
	min	8.00	10.00	12.00	14.00	16.00	20.00	24.00	30.00	36.00
d _w	min	11.63	14.63	16.63	19.64	22.49	27.70	33.25	42.75	51.11
e	min	14.38	17.77	20.03	23.36	26.75	32.95	39.55	50.85	60.79
h	max	8.00	10.00	13.30	14.10	16.40	20.30	23.90	30.00	36.00
	min	7.14	8.94	11.57	13.40	15.70	19.00	22.60	27.30	33.10
m _w	min	5.15	6.43	8.30	9.68	11.28	13.52	16.16	19.44	23.52
s	max=nominal size	13.00	16.00	18.00	21.00	24.00	30.00	36.00	46.00	55.00
	min	12.73	15.73	17.73	20.67	23.67	29.16	35.00	45.00	53.80