

Thread Size		M3	M4	M5	M6	M7	M8	M10	M12	M14	M16	
d												
P	Pitch	Coarse thread	0.50	0.70	0.80	1.00	1.00	1.25	1.50	1.75	2.00	2.00
		Fine thread 1	/	/	/	/	/	1.00	1.00	1.50	1.50	1.50
		Fine thread 2	/	/	/	/	/	/	1.25	1.25	/	/
d _a	min	3.00	4.00	5.00	6.00	7.00	8.00	10.00	12.00	14.00	16.00	
	max	3.45	4.60	5.75	6.75	7.75	8.75	10.80	13.00	15.10	17.30	
d _w	min	4.60	5.90	6.90	8.90	9.60	11.60	15.60	17.40	20.50	22.50	
e	min	6.01	7.66	8.79	11.05	12.12	14.38	18.90	21.10	24.49	26.75	
h	max=nominal size	3.70	4.20	5.10	6.00	7.00	8.00	10.00	12.00	14.00	16.00	
	min	3.40	3.90	4.80	5.70	6.50	7.50	9.00	11.00	12.00	14.00	
m _w	min	1.65	2.20	2.75	3.30	3.85	4.40	5.50	6.60	7.70	8.80	
s	max=nominal size	5.50	7.00	8.00	10.00	11.00	13.00	17.00	19.00	22.00	24.00	
	min	5.32	6.78	7.78	9.78	10.73	12.73	16.73	18.67	21.67	23.67	

Thread Size		M18	M20	M22	M24	M27	M30	M33	M36	M39		
d												
P	Pitch	Coarse thread	2.50	2.50	2.50	3.00	3.00	3.50	3.50	4.00	4.00	
		Fine thread 1	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	3.00	3.00
		Fine thread 2	1.50	1.50	1.50	/	/	/	/	/	/	/
d _a	min	18.00	20.00	22.00	24.00	27.00	30.00	33.00	36.00	39.00		
	max	19.50	21.60	23.70	25.90	29.10	32.40	35.60	38.90	42.10		
d _w	min	24.90	27.70	29.50	33.20	38.00	42.70	46.60	51.10	55.90		
e	min	29.56	32.95	35.03	39.55	45.20	50.85	55.37	60.79	66.44		
h	max=nominal size	18.00	20.00	22.00	24.00	27.00	30.00	33.00	36.00	39.00		
	min	16.00	18.00	20.00	22.00	25.00	28.00	31.00	34.00	37.00		
m _w	min	9.90	11.00	12.20	13.20	14.80	16.50	18.20	19.80	21.50		
s	max=nominal size	27.00	30.00	32.00	36.00	41.00	46.00	50.00	55.00	60.00		
	min	26.16	29.16	31.00	35.00	40.00	45.00	49.00	53.80	58.80		