

Screw Thread		M4	M5	M6	M8	M10	M12	M14	M16	M18	M20	M22
d												
P	Series 1	0.7	0.8	1.0	1.25	1.5	1.75	2.0	2.0	2.5	2.5	2.5
	Series 2	-	-	-	1.0	1.25	1.5	1.5	1.5	2.0	2.0	2.0
	Series 3	-	-	-	-	1.0	1.25	-	-	1.5	1.5	1.5
d	Series 1	3.5	4.5	5.3	6.9	8.6	10.4	12.0	14.1	15.5	17.6	19.6
	Series 2	-	-	-	7.1	9.0	10.7	12.7	14.8	16.2	18.3	20.3
	Series 3	-	-	-	-	9.3	11.0	-	-	16.8	18.8	20.8
e	≈	8.1	9.2	11.5	15.0	19.6	21.9	25.4	27.7	31.2	34.6	36.9
m		2.5	2.5	3.0	3.5	4.0	4.5	5.0	5.0	5.5	6.0	6.0
s	max=nominal size (h13)	7.0	8.0	10.0	13.0	17.0	19.0	22.0	24.0	27.0	30.0	32.0
	min	6.78	7.78	9.78	12.73	16.73	18.67	21.67	23.67	26.67	29.67	31.61
t	Series 1	0.3	0.4	0.4	0.5	0.5	0.6	0.6	0.7	0.7	0.8	0.8
	Series 2	-	-	-	0.4	0.5	0.6	0.6	0.7	0.7	0.8	0.8
	Series 3	-	-	-	-	0.5	0.6	-	-	0.7	0.7	0.7
per 1000 units≈kg	Series 1	0.17	0.3	0.4	0.9	1.4	1.9	2.5	3.4	4.1	5.8	6.4
	Series 2	-	-	-	0.7	1.4	1.9	2.5	3.4	4.1	5.8	6.4
	Series 3	-	-	-	-	1.4	1.9	-	-	4.1	5.1	5.6

