Thread Size d		4#	6#	8#	10#	12#	1/4	5/16	3/8	7/16	1/2
d		0.1120	0.1380	0.1640	0.1900	0.2160	0.2500	0.3125	0.3750	0.4375	0.5000
PP	NFC	40	32	32	24	24	20	18	16	14	13
	UNF	48	40	36	32	28	28	24	24	20	20
s	max	0.251	0.313	0.345	0.376	0.438	0.4385	0.5020	0.5645	0.6895	0.7520
	min	0.241	0.302	0.332	0.362	0.423	0.4280	0.4890	0.5510	0.6750	0.7360
e	max	0.289	0.361	0.397	0.433	0.505	0.505	0.577	0.650	0.794	0.866
	min	0.275	0.344	0.378	0.413	0.482	0.488	0.557	0.628	0.768	0.840
h	max	0.163	0.171	0.191	0.241	0.241	0.288	0.336	0.415	0.463	0.573
	min	0.087	0.102	0.117	0.117	0.148	0.212	0.258	0.32	0.365	0.427

Thread Size d		9/16	5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2
d		0.5625	0.6250	0.7500	0.8750	1.000	1.1250	1.2500	1.3750	1.5000
PP	NFC	12	11	10	9	8	7	7	6	6
	UNF	18	18	16	14	12	12	12	12	12
s	max	0.8770	0.9395	1.1270	1.3145	1.5020	1.6895	1.8770	2.0645	2.2520
	min	0.8610	0.9220	1.0880	1.2690	1.4500	1.6310	1.8120	1.9940	2.1750
e	max	1.010	1.083	1.299	1.516	1.732	1.949	2.165	2.382	2.598
	min	0.982	1.051	1.240	1.447	1.653	1.859	2.066	2.273	2.480
h	max	0.621	0.731	0.827	0.922	1.018	1.176	1.272	1.399	1.526
	min	0.473	0.535	0.617	0.724	0.831	0.939	1.03	1.138	1.245