

Nominal Diameter d		1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2
d	Nominal Diameter	0.250	0.3125	0.375	0.4375	0.500	0.5625	0.625	0.750	0.875	1.000	1.125	1.250	1.375	1.500
PP	UNC	20	18	16	14	13	12	11	10	9	8	7	7	6	6
	UNF	28	24	24	20	20	18	18	16	14	12	12	12	12	12
	UNEF	32	32	32	28	28	24	24	20	20	20	18	18	18	18
s	max	0.439	0.502	0.564	0.627	0.752	0.877	0.940	1.064	1.252	1.440	1.627	1.815	2.008	2.197
	min	0.430	0.492	0.553	0.615	0.741	0.865	0.928	1.052	1.239	1.427	1.614	1.801	1.973	2.159
e	min	0.482	0.552	0.622	0.694	0.837	0.978	1.051	1.191	1.403	1.615	1.826	2.038	2.249	2.416
h	max	0.218	0.265	0.281	0.328	0.328	0.374	0.406	0.421	0.484	0.578	0.672	0.765	0.821	0.828
	min	0.188	0.235	0.251	0.298	0.298	0.344	0.376	0.391	0.454	0.516	0.610	0.703	0.759	0.766
m	min	0.125	0.158	0.150	0.225	0.190	0.225	0.265	0.288	0.340	0.405	0.500	0.523	0.493	0.565