

Screw Thread d		M6	M8	M10	M12	M16	M20	M24	M30
P	Pitch	1.0	1.3	1.5	1.8	2.0	2.5	3.0	3.5
d <sub>2</sub>		/	/	/	/	/	21.0	26.0	32.0
d <sub>1</sub>	max	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3
	min	3.7	3.7	3.7	3.7	3.7	3.7	3.7	3.7
L	Nominal Size	30.0	35.0	45.0	55.0	75.0	95.0	115.0	125.0
	max	30.5	35.8	45.8	55.8	75.8	95.8	115.8	126.2
	min	29.5	34.2	44.2	54.2	74.2	94.2	114.2	123.8
s	max	10.0	13.0	16.0	18.0	24.0	30.0	36.0	46.0
	min	9.78	12.73	15.73	17.73	23.67	29.16	35.00	45.00
m	≈	22.5	25.0	33.0	40.0	55.0	24.0	29.0	36.0
t	≈	9.5	12.0	14.0	17.0	22.0	26.0	31.0	38.0