

Thread Size d		M12	M16	M20	M22	M24	M27	M30	M36
P	Pitch	1.75	2.00	2.50	2.50	3.00	3.00	3.50	4.00
e	min	23.91	29.56	35.03	39.55	45.20	50.85	55.37	66.44
m	max=nominal size	10.00	13.00	16.00	18.00	20.00	22.00	24.00	29.00
	min	9.64	12.30	14.90	16.90	18.70	20.70	22.70	27.70
s	max=nominal size	22.00	27.00	32.00	36.00	41.00	46.00	50.00	60.00
	min	21.16	26.16	31.00	35.00	40.00	45.00	49.00	58.80
m₁	min	7.71	9.84	11.92	13.52	14.96	16.56	18.16	22.16
per 1000 units ≈ kg		23.30	44.80	73.90	104.00	163.00	224.00	300.00	515.00