

Thread Size d		M12	M14	M16	M20	M22	M24	M27	M30	M36
P	Pitch	1.75	2.00	2.00	2.50	2.50	3.00	3.00	3.50	4.00
s	max	21.00	24.00	27.00	34.00	36.00	41.00	46.00	50.00	60.00
	min	20.16	23.16	26.16	33.00	35.00	40.00	45.00	49.00	58.80
e	max	24.25	27.71	31.18	39.26	41.57	47.34	53.12	57.74	69.28
	min	22.78	26.17	29.56	37.29	39.55	45.20	50.85	55.37	66.44
m	max	12.30	14.30	17.10	20.70	23.60	24.20	27.50	30.70	36.60
	min	11.90	13.60	16.40	19.40	22.30	22.90	26.30	29.10	35.00
c	max	0.80	0.80	0.80	0.80	0.80	0.80	0.80	0.80	0.80
	min	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.40
d _w	min	19.20	22.00	24.90	31.40	33.30	38.00	42.80	45.60	55.90

Thread Size d		M42	M48	M56	M64	M72	M80	M90	M100
P	Pitch	4.50	5.00	5.50	6.00	6.00	6.00	6.00	6.00
s	max	70.00	80.00	90.00	100.00	110.00	120.00	135.00	150.00
	min	67.90	77.60	87.20	96.80	106.40	116.00	130.50	145.00
e	max	80.83	92.38	103.92	115.47	127.02	138.56	155.88	173.21
	min	77.41	88.46	99.41	110.35	121.30	132.24	148.77	165.30
m	max	42.00	48.00	56.00	64.00	72.00	80.00	90.00	100.00
	min	40.40	46.40	54.10	62.10	70.10	78.10	87.80	97.80
c	max	1.00	1.00	1.00	1.00	1.20	1.20	1.20	1.20
	min	0.50	0.50	0.50	0.50	0.60	0.60	0.60	0.60
d _w	min	64.50	73.70	82.80	92.00	101.10	110.20	124.00	137.80